**/PROG MAIN\_PICK**

LINE\_TRACK;

LINE\_TRACK\_SCHEDULE\_NUMBER : 1;

LINE\_TRACK\_BOUNDARY\_NUMBER : 0;

CONTINUE\_TRACK\_AT\_PROG\_END : TRUE;

/MN

1: ;

2:L P[1:Above\_Object] 1000mm/sec CNT25 ;

3: ;

4:L P[2:Pick\_Positon] 750mm/sec FINE ;

5: ;

6: WAIT .30(sec) ;

7: CALL VACUUM\_ON ;

8: WAIT .50(sec) ;

9: ;

10:L P[1:Above\_Object] 1000mm/sec CNT25 ;

11: ;

/POS

P[1:"Above\_Object"]{

GP1:

UF : 0, UT : 1, CONFIG : 'N, , 0, 0',

X = -115.000 mm, Y = 32.500 mm, Z = 75.000 mm,

W = 180.000 deg, P = .009 deg, R = -89.980 deg

};

P[2:"Pick\_Positon"]{

GP1:

UF : 0, UT : 1, CONFIG : 'N, , 0, 0',

X = -110.000 mm, Y = 32.500 mm, Z = -12.000 mm,

W = 179.994 deg, P = .024 deg, R = -89.988 deg

};

/END